



C A M B R I A[®]

Cambria[®] Thermoforming

Cambria product can be thermoformed.

The success of a thermoforming application is dependent upon the fabricator's knowledge and skillset to do so.

Restrictions and limitations vary for designs and thicknesses.

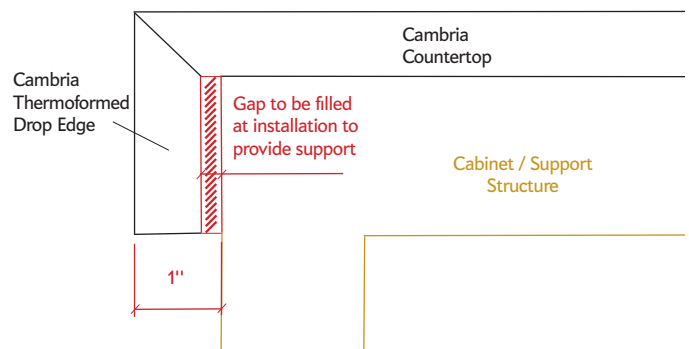
Please contact your Cambria Commercial Market Representative or the Technical Services Hotline at 1-888-7QUARTZ for design inspiration and additional information.

Design Considerations:

- 1" overhang is recommended when designing the support structure(s) for the thermoformed drop edge. Exact overhang will be determined at final measure to ensure there is no interference between the Cambria and the supporting structure.
- Full vertical backer is recommended for the thermoformed drop edge or thermoform application.
 - Any gaps between the back drop edge and full vertical support should be filled by installers at job site.

Minimum Radius Requirements:

- 120" minimum inside radius
 - All Cambria designs can be thermoformed except the following collection or designs:
 - Cambria Coastal Collection™
 - Parys™, Minera™, Rosslyn™



The following documents should be referenced regarding support and installation:

- SOP 9.3.3 Installation Requirements for Cambria
- SOP 9.3.8A Installation Guidelines for Vertical Applications